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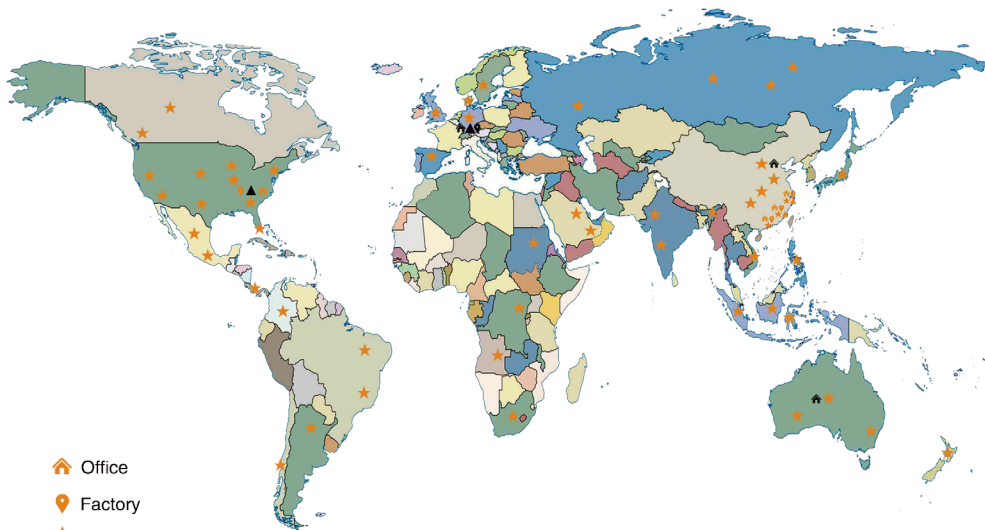
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Operating Manual



- Office
- Factory
- R & D
- Marketing Network
- In Planning



P-104 Pull & Tear Water Activated Gummed Paper Tape Dispenser

Manufacturer: Kingnode (Fujian) Technology Co., Ltd.
Address: Jiulong Industry Park, Hua An, Zhangzhou, Fujian China.
Consultation: info@kingnodetech.com
Website: www.kingnodetech.com



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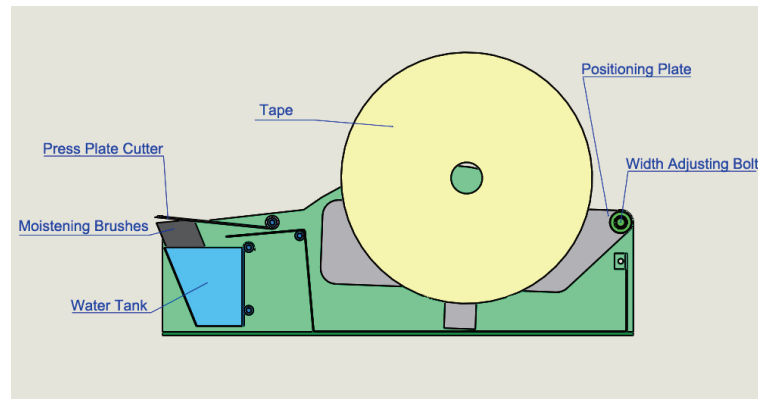
Thanks for choosing P-104 WAT (Water Activated Tape) Dispenser, we hope it brings you a different carton sealing experience with WAT.

Part I Technical Data

Technical Data Of P-104 Series WAT Kraft Paper Tape Dispenser:

MODEL	P-104
Carton Dimension (mm)	360*200*170
Product Dimension (mm)	100*300*110
Gross Weight (kg)	1
Net Weight (kg)	0.6
Tape Width (mm)	≤76
Diameter Roll (mm)	≤200
Brushes Piece/Set	1

Part II Illustration of the Machine



Part III Operating Instructions

The operation of P-104 cutter is very simple, the specific operation method is as follows:

1. First Step: Fill up the Water Tank with 4/5 amount of water, and then put it back to its original position.
2. Second Step: Next, loosen the tape roll with its adhesive side down, make sure the open end of the tape points forward, and place it into the tape basket, adjust the Width Adjusting Bolt manually to fit the width of the tape roll.
3. Third Step: Pull the open end of the tape roll and thread the tip through the path between the Press Plate Cutter and the Water Tank. Press on the top of the Pressure Blade, pull the tape to the desired length and tear it across the blade. The tape is cut and ready to seal the carton box.

Part IV Daily Maintenance

1. Check the water level of the water tank frequently to avoid the poor effect of the tape wet due to lack of water in the water tank.
2. Regularly clean the water brushes, water tank and water storage tank with soapy water to avoid the accumulation of adhesive and affect the wet water effect of the tape.
3. Regularly use lubricating oil to lubricate the rotating parts of the equipment, such as the bearings and transmission belts, to avoid inflexible parts that cause running jams or blockages.
4. When the tape is jammed, carefully check and clean the channel to avoid another paper jam.

Part V After-Sales Service

The warranty period is one year from the date of purchase of the equipment. We provide the service of repairing and replacing defective parts of the machine free of charge during this period.

The expired warranty period and the repair services outside the warranty range are not covered by the warranty. The repair cost will be charged under the following situations:

1. The damages caused by equipment handling, equipment installation and improper use;
2. The damages caused by natural disasters or other force majeure factors if user arranges transportation individually;
3. The damages caused by individually dismantling or replacing any internal components of the equipment;
4. The equipment is damaged due to the guidance of non-our professional technicians or failure to follow this operation manual;
5. Quick-wear part such as blades, water tanks, brushes, etc. are not covered by the warranty.

Water Activated Tape Dispensers Appendix:

No.	Item No.	Product Name	Remark
1	P-104	Pull and Tear Water Activated Dispenser	
2	M-204	Manual Water Activated Dispenser	
3	E-304	Electric Water Activated Dispenser	
4	E-304H	Electric Water Activated Dispenser (with heater)	
5	E-304BH	Electric Water Activated Dispenser(with lithium battery and heater)	
6	E-304HL	Electric Water Activated Dispenser(larger size with heater)	
7	E-404	Electric Water Activated Dispenser	
8	E-404H	Electric Water Activated Dispenser(with heater)	
9	E-404BH	Electric Water Activated Dispenser(with lithium battery and heater)	

Appendix: Maintenance Service / Repair Record

Maintenance Service / Repair Record Card

User Information				
Customer Name		Purchase Date		
Model No.		Telephone Number		
Email Address		Postal code		
Address				
Dealer Information				
Dealer Name		Telephone Number		
Email Address		Postal Code		
Address				
Maintenance Records				
S/N	Warranty Reasons	Repair Content	Customer Acceptance	Maintenance Personnel
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				